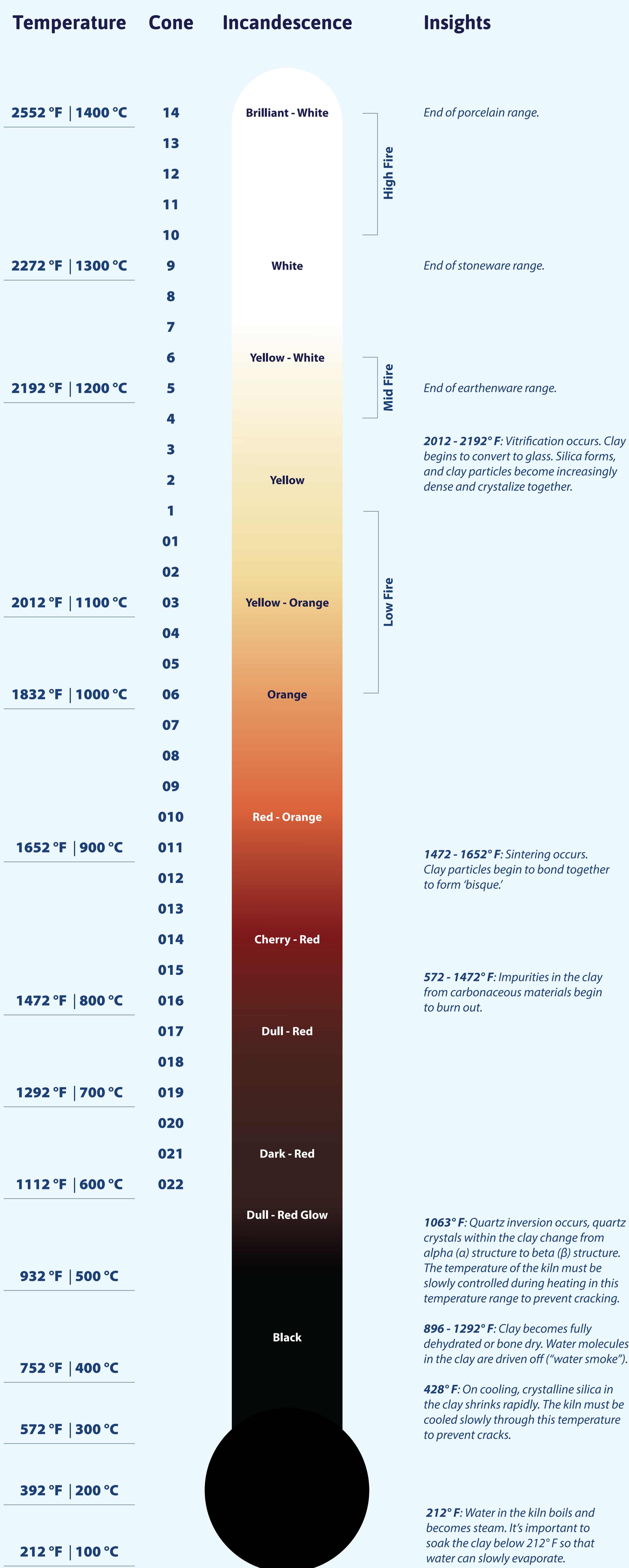


Kiln Firing Chart for Pottery and Ceramics

During pottery firing, the property of clay changes based on exposure to temperature over a period of time. The kiln firing chart below describes the changes that occur at various temperatures as raw clay is converted into ceramic – as well as the number for corresponding cones.



*** PLEASE NOTE:** The maturation temperature for each cone is dependent on time, as well as temperature. Changes in ramp rate dictate the setpoint at which a cone reaches maturity, so please adjust any firing schedules and setpoints accordingly.